

Work Order ID 111668

January-17-14 10:11:35 AM

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Item ID: D206-642-511 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Skidtube LH, High Gear Apical Tri-Bag Float Compatible
 Start Date: 1/17/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 1/28/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: ML5 Date: 14-01-17 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
INN-D206-642	P								
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D206-642-511 CHG005								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality C									

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Stop ***NR2***

130

Packaging

0.00

0.00

Packaging

Memo

Identify and pack for shipping as per PPP D206-642-511

Location:

140

QC21- Final Inspection - Work Order Release

0.00

0.00

QC

Memo

Quality Control

1 8 14-02-12

DAS
6
9-89

14-02-11

14-02-11

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D206-642-511

Required Date: 1/28/14

Required Qty: 1.00

Comments: IPP Rev:B05.09.23Revised per D206-642 Rev. KJ/JLM
IPP Rev:C 07-02-23 As per IIN D206-642 Rev K JLM
IPP rev D 07.06.06 added K642-511 EC
IPP Rev:E 07-12-05 ECN 1080p Rev L DD verified by: IPP REV:F
13.09.06 CHG005/ECN13-634 DD VRF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-541		Manufactured	No			110	Each	2.0000	1	1			
D206-642-541									**	<u>110/99</u>			DAS 6 9-89
Replacement Skidtube													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
DAS				FG				2					
31					93874			1					
9-89					96044			1					
K642-511		Manufactured	No			110	Each	2.0000	1	1			
K642-511									**	<u>14-2-11</u>			
Saddle 642-511													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			DAS
DAS				PKG014				2					6
31													9-89
9-89					108069			2					